

# Product Data



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## LHM-1517 LOW HAP MARINE GEL COAT

The LHM-1517 Clear Marine Gel Coat is based on HK's unique Acrylic Modified Hybrid Polymer backbone and is formulated to meet the need for high quality marine and general exterior gel-coated FRP applications. The superior quality hybrid base provides the best possible long term weathering properties and water spotting resistance. Clarity and color change in accelerated weathering testing rival that of pigmented marine systems.

Enhanced air release improves film clarity and makes your flake really stand out! Handling characteristics makes this the easiest to use Clear Marine Gel Coat in the industry. LHM-1517 falls well below the HAP Limits imposed by “**40 CFR Part 63 National Emission Standards for Hazardous Air Pollutants for Boat Manufacturing; Final Rule**”.

### TYPICAL PROPERTIES OF LIQUID GEL COAT

Total HAP Content:	< 44 %
Viscosity, Brookfield @ 77°F	
@ 6 rpm :	8,000 - 10,000 cps
@ 60 rpm :	1,500 - 2,000 cps
Geltime, 100 Grams @ 77°F, 2% MEKP:	14 - 16 minutes**
Shelf Life - Uncatalyzed @ 77°F	3 months minimum

\*\* 2% Norox MEKP-9 or equivalent catalyst